

**STI-Taps (Second Lead)**Please choose:  **STI-Taps (Second Lead)**

for Wire-Thread-Inserts ISO 2 (6H)

**M**

nominal size D P

**Form D**

B L 1

**HSS-G**

L 2 D 2

**Tolerance ISO 1 (4H)**

VPE

€/pcs

Art.-No.

M 2	x 0.40	2.5	44.5	9.5	2.8	2.24	€9.20	<a href="#">03001</a>
M 2.5	x 0.45	3.1	48.0	11.0	3.15	2.50	€9.20	<a href="#">03003</a>
M 3	x 0.5	3.6	53.0	13.0	4.0	3.15	€8.10	<a href="#">03005</a>
M 3.5	x 0.6	4.3	53.0	13.0	4.5	3.55	€8.10	<a href="#">03006</a>
M 4	x 0.7	4.9	58.0	16.0	5.0	4.00	€8.10	<a href="#">03007</a>
M 5	x 0.8	6.0	66.0	19.0	6.3	5.00	€8.10	<a href="#">03008</a>
M 6	x 1.0	7.3	72.0	22.0	8.0	6.30	€8.10	<a href="#">03009</a>
M 7	x 1.0	8.3	72.0	22.0	9.0	7.10	€10.10	<a href="#">03010</a>
M 8	x 1.25	9.6	80.0	24.0	10.0	8.00	€10.10	<a href="#">03011</a>
M 8	x 1.0	9.3	80.0	24.0	10.0	8.00	€10.10	<a href="#">03012</a>
M 9	x 1.25	10.6	85.0	25.0	8.0	6.30	€12.30	<a href="#">03013</a>
M 10	x 1.5	11.9	89.0	29.0	9.0	7.10	€12.30	<a href="#">03015</a>
M 10	x 1.25	11.6	85.0	25.0	8.0	6.30	€12.30	<a href="#">03016</a>
M 10	x 1.0	11.3	85.0	25.0	8.0	6.30	€12.30	<a href="#">03017</a>
M 11	x 1.5	12.9	89.0	29.0	9.0	7.10	€14.00	<a href="#">03018</a>
M 12	x 1.75	14.3	95.0	30.0	11.2	9.00	€14.00	<a href="#">03020</a>
M 12	x 1.5	14.0	95.0	30.0	11.2	9.00	€17.10	<a href="#">03021</a>
M 12	x 1.25	13.6	95.0	30.0	11.2	9.00	€17.10	<a href="#">03022</a>
M 12	x 1.0	13.3	95.0	30.0	11.2	9.00	€17.10	<a href="#">03023</a>
M 14	x 2.0	16.6	102.0	32.0	12.5	10.00	€19.50	<a href="#">03027</a>
M 14	x 1.5	16.0	102.0	32.0	12.5	10.00	€19.50	<a href="#">03028</a>
M 14	x 1.25	15.6	102.0	32.0	12.5	10.00	€19.50	<a href="#">03029</a>
M 14	x 1.0	15.3	102.0	32.0	12.5	10.00	€19.50	<a href="#">03030</a>
M 16	x 2.0	18.6	112.0	37.0	14.0	11.20	€23.40	<a href="#">03033</a>
M 16	x 1.5	18.0	104.0	29.0	14.0	11.20	€23.40	<a href="#">03034</a>
M 18	x 2.5	21.3	118.0	38.0	16.0	12.50	€29.40	<a href="#">03035</a>
M 18	x 2.0	20.6	104.0	29.0	14.0	11.20	€29.40	<a href="#">03036</a>
M 18	x 1.5	20.0	104.0	29.0	14.0	11.20	€29.40	<a href="#">03037</a>
M 20	x 2.5	23.3	118.0	38.0	16.0	12.50	€32.30	<a href="#">03038</a>
M 20	x 2.0	22.6	113.0	33.0	16.0	12.50	€32.30	<a href="#">03039</a>
M 20	x 1.5	22.0	113.0	33.0	16.0	12.50	€32.30	<a href="#">03040</a>
M 22	x 2.5	25.3	130.0	45.0	18.0	14.00	€37.20	<a href="#">03041</a>
M 22	x 2.0	24.6	120.0	35.0	18.0	14.00	€37.20	<a href="#">03042</a>
M 22	x 1.5	24.0	120.0	35.0	18.0	14.00	€37.20	<a href="#">03043</a>
M 24	x 3.0	27.9	138.0	48.0	20.0	16.00	€47.00	<a href="#">03044</a>
M 24	x 2.0	26.6	127.0	37.0	20.0	16.00	€47.00	<a href="#">03045</a>
M 24	x 1.5	26.0	120.0	35.0	18.0	14.00	€47.00	<a href="#">03046</a>

## STI-Machine Taps Set


Please choose:

### STI-Taps, sets of 2 pcs.

HSS-G, Rougher and Finisher



## UNF

Size		VPE	€/pcs	Art.-No.
1.1/8"			€139.30	<a href="#">03166</a>
1.1/4"			€167.20	<a href="#">03167</a>
1.3/8"			€209.00	<a href="#">03168</a>
1.1/2"			€270.90	<a href="#">03169</a>

## STI-Machine Taps Set

Please choose:

### STI-Taps, sets of 2 pcs.

HSS-G, Rougher and Finisher



### G (BSP)

Size	VPE	€/pcs	Art.-No.
1/8		€21.80	<a href="#">03311</a>
1/4		€24.60	<a href="#">03312</a>
3/8		€32.50	<a href="#">03313</a>
1/2		€52.60	<a href="#">03314</a>
5/8		€77.30	<a href="#">03315</a>
3/4		€77.30	<a href="#">03316</a>
1"		€120.70	<a href="#">03317</a>
7/8		€120.70	<a href="#">03318</a>



## STI-Spark Plug Taps

Please choose:

### STI-Spark Plug Taps with Pilot Nose

for Wire-Thread-Inserts ISO 2 (6H)



#### M

nominal size D P

#### HSS-G

B1 B2

L3

L2

#### Tolerance ISO 1 (4H)

L1

D2

VPE

VPE

€/pcs

Art.-No.

M 6	x 1.0	7.3	6	7	28	70	8	6.3	€15.40	<a href="#">03630</a>
M 8	x 1.25	9.6	8	9	32	75	8	6.3	€15.40	<a href="#">03631</a>
M 10	x 1.5	11.9	10	9	37	80	9	7.1	€19.50	<a href="#">03632</a>
M 10	x 1.0	11.3	10	8	30	74	8	6.3	€19.50	<a href="#">03633</a>
M 12	x 1.25	13.6	12	9	32	75	9	7.1	€28.00	<a href="#">03634</a>
M 14	x 1.25	15.6	14	10	45	90	12	9.2	€32.50	<a href="#">03635</a>
M 18	x 1.5	20.0	18	10	47	116	16	12.5	€46.50	<a href="#">03636</a>

## STI-Machine Taps

Please choose:


### STI-Machine Taps (Spiral Point)

for Wire-Thread-Inserts ISO 2 (6H)



## M

nominal size D P

		Form B		HSS-E		Tolerance ISO 1 (4H)			
		B	L 1	L 2	D 2		VPE	€/pcs	Art.-No.
M 3	x 0.5	3.6	53.0	13.0	4.0	3.15		€9.20	<a href="#">03505</a>
M 3.5	x 0.6	4.3	53.0	13.0	4.5	3.55		€9.20	<a href="#">03506</a>
M 4	x 0.7	4.9	58.0	16.0	5.0	4.00		€9.20	<a href="#">03507</a>
M 5	x 0.8	6.0	66.0	19.0	6.3	5.00		€9.20	<a href="#">03508</a>
M 6	x 1.0	7.3	72.0	22.0	8.0	6.40		€9.20	<a href="#">03509</a>
M 7	x 1.0	8.3	72.0	22.0	9.0	7.10		€11.60	<a href="#">03510</a>
M 8	x 1.25	9.6	80.0	24.0	10.0	8.00		€11.60	<a href="#">03511</a>
M 8	x 1.0	9.3	80.0	24.0	10.0	8.00		€11.60	<a href="#">03512</a>
M 10	x 1.5	11.9	89.0	29.0	9.0	7.10		€14.00	<a href="#">03515</a>
M 10	x 1.0	11.3	85.0	25.0	8.0	6.30		€14.00	<a href="#">03517</a>
M 12	x 1.75	14.3	95.0	30.0	11.2	9.00		€16.20	<a href="#">03520</a>
M 12	x 1.5	14.0	95.0	30.0	11.2	9.00		€18.50	<a href="#">03521</a>
M 12	x 1.25	13.6	95.0	30.0	11.2	9.00		€18.50	<a href="#">03522</a>
M 14	x 2.0	16.6	102.0	32.0	12.5	10.00		€25.60	<a href="#">03527</a>
M 14	x 1.5	16.0	102.0	32.0	12.5	10.00		€25.60	<a href="#">03528</a>
M 14	x 1.25	15.6	102.0	32.0	12.5	10.00		€25.60	<a href="#">03529</a>
M 16	x 2.0	18.6	112.0	37.0	14.0	11.20		€27.00	<a href="#">03533</a>

## STI-Machine Taps

Please choose:

### STI-Machine Taps (Spiral Flute)

for Wire-Thread-Inserts ISO 2 (6H)



### M

nominal size D P

		Form C/35°RSP			HSS-E		Tolerance ISO 1 (4H)		
		B	L 1	L 2	D 2	<input type="checkbox"/>	VPE	€/pcs	Art.-No.
M 3	x 0.5	3.6	53.0	13.0	4.0	3.15		€9.20	<a href="#">03705</a>
M 3.5	x 0.6	4.3	53.0	13.0	4.5	3.55		€9.20	<a href="#">03706</a>
M 4	x 0.7	4.9	58.0	16.0	5.0	4.00		€9.20	<a href="#">03707</a>
M 5	x 0.8	6.0	66.0	19.0	6.3	5.00		€9.20	<a href="#">03708</a>
M 6	x 1.0	7.3	72.0	22.0	8.0	6.40		€9.20	<a href="#">03709</a>
M 7	x 1.0	8.3	72.0	22.0	9.0	7.10		€11.60	<a href="#">03710</a>
M 8	x 1.25	9.6	80.0	24.0	10.0	8.00		€11.60	<a href="#">03711</a>
M 8	x 1.0	9.3	80.0	24.0	10.0	8.00		€11.60	<a href="#">03712</a>
M 10	x 1.5	11.9	89.0	29.0	9.0	7.10		€14.00	<a href="#">03715</a>
M 10	x 1.0	11.3	85.0	25.0	8.0	6.30		€14.00	<a href="#">03717</a>
M 12	x 1.75	14.3	95.0	30.0	11.2	9.00		€16.20	<a href="#">03720</a>
M 12	x 1.5	14.0	95.0	30.0	11.2	9.00		€18.50	<a href="#">03721</a>
M 12	x 1.25	13.6	95.0	30.0	11.2	9.00		€18.50	<a href="#">03722</a>
M 14	x 2.0	16.6	102.0	32.0	12.5	10.00		€25.60	<a href="#">03727</a>
M 14	x 1.5	16.0	102.0	32.0	12.5	10.00		€25.60	<a href="#">03728</a>
M 14	x 1.25	15.6	102.0	32.0	12.5	10.00		€25.60	<a href="#">03729</a>
M 16	x 2.0	18.6	112.0	37.0	14.0	11.20		€27.00	<a href="#">03733</a>

## STI-Fluteless Taps

### STI-Fluteless Taps

for Wire-Thread-Inserts ISO 2 (6H)



### M

nominal size D P

### HSS-E

B

L 1

L 2

D 2

### Tolerance ISO 1 (4H)



VPE

€/pcs

Art.-No.

M 3	x 0.5	3.6	53.0	13.0	4.0	3.15	€14.00	<a href="#">03605</a>
M 4	x 0.7	4.9	58.0	16.0	5.0	4.00	€15.10	<a href="#">03607</a>
M 5	x 0.8	6.0	66.0	19.0	6.3	5.00	€15.10	<a href="#">03608</a>
M 6	x 1.0	7.3	72.0	22.0	8.0	6.40	€17.40	<a href="#">03609</a>
M 8	x 1.25	9.6	80.0	24.0	10.0	8.00	€20.90	<a href="#">03611</a>
M 10	x 1.5	11.9	89.0	29.0	9.0	7.10	€24.60	<a href="#">03615</a>
M 12	x 1.75	14.3	95.0	30.0	11.2	9.00	€34.90	<a href="#">03620</a>

**STI-Taps (Second Lead)**Please choose:  **STI-Taps (Second Lead)**

for Wire-Thread-Inserts Tolerance 2B

**UNC**

nominal size D P

No. 2 x 56	x 0.453
No. 4 x 40	x 0.635
No. 5 x 40	
No. 6 x 32	x 0.794
No. 8 x 32	x 0.794
No.10 x 24	x 1.058
No.12 x 24	x 1.058
1/4 x 20	x 1.270
5/16 x 18	x 1.411
3/8 x 16	x 1.588
7/16 x 14	x 1.814
1/2 x 13	x 1.954
9/16 x 12	x 2.117
5/8 x 11	x 2.309
3/4 x 10	x 2.540
7/8 x 9	x 2.822
1" x 8	x 3.175

**Form D**

B L 1

	B	L 1
	2.8	48.0
	3.7	53.0
	4.0	53.0
	4.5	58.0
	5.2	62.0
	6.2	66.0
	6.9	66.0
	8.0	72.0
	9.8	80.0
	11.6	85.0
	13.5	95.0
	15.2	102.0
	17.0	112.0
	18.9	112.0
	22.4	118.0
	25.9	130.0
	29.5	138.0

**HSS-G**

L 2 D 2

	L 2	D 2
	10.0	3.15
	13.0	4.0
	13.0	4.0
	16.0	5.0
	17.0	5.6
	19.0	6.3
	19.0	7.1
	22.0	8.0
	24.0	10.0
	25.0	8.0
	30.0	11.2
	32.0	12.5
	37.0	14.0
	37.0	14.0
	38.0	16.0
	45.0	18.0
	48.0	20.0

**Tolerance 3B**

VPE €/pcs Art.-No.

	€12.30	<a href="#">03100</a>
	€12.30	<a href="#">03101</a>
	€12.30	<a href="#">03102</a>
	€12.30	<a href="#">03103</a>
	€12.30	<a href="#">03104</a>
	€12.30	<a href="#">03105</a>
	€12.30	<a href="#">03106</a>
	€8.10	<a href="#">03107</a>
	€8.80	<a href="#">03108</a>
	€9.20	<a href="#">03109</a>
	€12.30	<a href="#">03110</a>
	€14.00	<a href="#">03111</a>
	€23.20	<a href="#">03112</a>
	€28.70	<a href="#">03113</a>
	€34.90	<a href="#">03114</a>
	€40.60	<a href="#">03115</a>
	€40.60	<a href="#">03116</a>



## STI-Taps (Second Lead)

Please choose:

## STI-Taps (Second Lead)

for Wire-Thread-Inserts Tolerance 2B



### UNF

nominal size D P

No. 4 x 48	x 0.529
No. 6 x 40	x 0.635
No. 8 x 36	x 0.706
No.10 x 32	x 0.794
1/4 x 28	x 0.907
5/16 x 24	x 1.058
3/8 x 24	x 1.058
7/16 x 20	x 1.270
1/2 x 20	x 1.270
9/16 x 18	x 1.411
5/8 x 18	x 1.411
3/4 x 16	x 1.588
7/8 x 14	x 1.814
1" x 12	x 2.117
1" x 14	x 1.814

### Form D

B	L 1
3.5	53.0
4.3	53.0
5.1	62.0
5.9	66.0
7.5	69.0
9.3	76.0
10.9	82.0
12.8	84.0
14.4	90.0
16.1	104.0
17.7	104.0
21.1	104.0
24.6	120.0
28.2	127.0
27.8	127.0

### HSS-G

L 2	D 2	
13.0	4.0	3.15
13.0	4.5	3.55
17.0	5.6	4.50
19.0	6.3	5.00
19.0	8.0	6.30
20.0	10.0	8.00
22.0	8.0	6.30
24.0	9.0	7.10
25.0	11.2	9.00
29.0	12.5	10.00
29.0	14.0	11.20
29.0	14.0	11.20
35.0	18.0	14.00
37.0	20.0	16.00
37.0	20.0	16.00

### Tolerance 3B

VPE	€/pcs	Art.-No.
	€12.30	<a href="#">03151</a>
	€12.30	<a href="#">03152</a>
	€12.30	<a href="#">03153</a>
	€12.30	<a href="#">03154</a>
	€8.10	<a href="#">03155</a>
	€8.80	<a href="#">03156</a>
	€9.20	<a href="#">03157</a>
	€12.30	<a href="#">03158</a>
	€14.00	<a href="#">03159</a>
	€23.20	<a href="#">03160</a>
	€28.70	<a href="#">03161</a>
	€34.90	<a href="#">03162</a>
	€40.60	<a href="#">03163</a>
	€40.60	<a href="#">03164</a>
	€40.60	<a href="#">03165</a>

**STI-Taps (Second Lead)**Please choose:  **STI-Taps (Second Lead)**

for Wire-Thread-Inserts ISO 2 (6H)

**BSW**

nominal size D P

1/8 x 40	x 0.635
3/16 x 24	x 1.058
1/4 x 20	x 1.270
5/16 x 18	x 1.411
3/8 x 16	x 1.588
7/16 x 14	x 1.814
1/2 x 12	x 2.117
9/16 x 12	x 2.117
5/8 x 11	x 2.309
11/16 x 11	x 2.309
3/4 x 10	x 2.540
7/8 x 9	x 2.822
1" x 8	x 3.175

**Form D**

B L 1

3.9	53.0
6.0	56.0
7.8	72.0
9.6	80.0
11.4	85.0
13.2	95.0
15.2	102.0
16.8	102.0
18.6	112.0
20.2	112.0
22.0	118.0
25.5	130.0
29.1	138.0

**HSS-G**

L 2 D 2

13.0	4.0
19.0	6.3
22.0	8.0
24.0	10.0
25.0	8.0
30.0	11.2
32.0	12.5
32.0	12.5
37.0	14.0
37.0	14.0
38.0	16.0
45.0	18.0
48.0	20.0

**Tolerance ISO 1 (4H)**

VPE

€/pcs

Art.-No.

3.15	€8.10	<a href="#">03201</a>
5.00	€8.10	<a href="#">03202</a>
6.30	€8.10	<a href="#">03203</a>
8.00	€8.80	<a href="#">03204</a>
6.30	€9.20	<a href="#">03205</a>
9.00	€12.30	<a href="#">03206</a>
10.00	€14.00	<a href="#">03207</a>
10.00	€23.20	<a href="#">03208</a>
11.20	€28.70	<a href="#">03209</a>
11.20	€34.90	<a href="#">03210</a>
12.50	€34.90	<a href="#">03211</a>
14.00	€40.60	<a href="#">03212</a>
16.00	€40.60	<a href="#">03213</a>

**STI-Taps (Second Lead)**Please choose:  **STI-Taps (Second Lead)**

for Wire-Thread-Inserts ISO 2 (6H)

**BSF**

nominal size D P

3/16 x 32	x 0.794
1/4 x 26	x 0.977
5/16 x 22	x 1.155
3/8 x 20	x 1.270
7/16 x 18	x 1.411
1/2 x 16	x 1.588
9/16 x 16	x 1.588
5/8 x 14	x 1.814
11/16 x 14	x 1.814
3/4 x 12	x 2.117
7/8 x 11	x 2.309
1" x 10	x 2.540

**Form D**

B L 1

5.7	66.0
7.5	72.0
9.3	80.0
11.0	85.0
12.8	89.0
14.6	95.0
16.2	102.0
18.0	112.0
19.6	112.0
21.5	118.0
24.9	130.0
28.4	138.0

**HSS-G**

L 2 D 2

19.0	6.3
22.0	8.0
24.0	10.0
25.0	8.0
29.0	9.0
30.0	11.2
32.0	12.5
37.0	14.0
37.0	14.0
38.0	16.0
45.0	18.0
48.0	20.0

**Tolerance ISO 1 (4H)**

VPE

€/pcs

Art.-No.

5.00	€8.10	<a href="#">03251</a>
6.30	€8.10	<a href="#">03253</a>
8.00	€8.80	<a href="#">03255</a>
6.30	€9.20	<a href="#">03256</a>
7.10	€12.30	<a href="#">03257</a>
9.00	€14.00	<a href="#">03258</a>
10.00	€23.20	<a href="#">03259</a>
11.20	€28.70	<a href="#">03260</a>
11.20	€34.90	<a href="#">03261</a>
12.50	€34.90	<a href="#">03262</a>
14.00	€40.60	<a href="#">03264</a>
16.00	€40.60	<a href="#">03265</a>

## STI-Taps (Second Lead)

Please choose:

## STI-Taps (Second Lead)

for Wire-Thread-Inserts ISO 2 (6H)



### BSPF (G)

nominal size D P

1/8 x 28	x 0.907
1/4 x 19	x 1.337
3/8 x 19	x 1.337
1/2 x 14	x 1.814
5/8 x 14	x 1.814
3/4 x 14	x 1.814
1" x 11	x 2.309

### Form D

B L 1

10.8	59.0
14.7	67.0
18.3	75.0
23.1	87.0
25.0	91.0
28.6	96.0
36.0	109.0

### HSS-G

L 2 D 2

15.0	8.0
19.0	11.2
21.0	14.0
26.0	16.0
26.0	18.0
28.0	20.0
33.0	25.0

### Tolerance ISO 1 (4H)

VPE €/pcs

6.30	€10.90
9.00	€12.30
11.20	€16.20
12.50	€26.30
14.00	€38.60
16.00	€38.60
20.00	€60.30

Art.-No.

<a href="#">03301</a>
<a href="#">03302</a>
<a href="#">03303</a>
<a href="#">03304</a>
<a href="#">03305</a>
<a href="#">03306</a>
<a href="#">03307</a>

### STI-Taps (Second Lead)

Please choose:

### STI-Taps (Second Lead)

for Wire-Thread-Inserts ISO 2 (6H)



#### BA

nominal size D P

BA 0	x 1.00
BA 2	x 0.81
BA 4	x 0.66
BA 6	x 0.53

#### Form D

B L 1

B	L 1
7.1	66.0
5.6	66.0
4.4	53.0
3.4	50.0

#### HSS-G

L 2 D 2

L 2	D 2
19.0	7.1
19.0	6.3
13.0	4.5
13.0	3.55

#### Tolerance ISO 1 (4H)

VPE

€/pcs

Art.-No.

5.60	€8.10	<a href="#">03321</a>
5.00	€8.10	<a href="#">03323</a>
3.55	€8.10	<a href="#">03325</a>
2.80	€8.10	<a href="#">03327</a>

## STI-Machine Taps Set

Please choose:

### STI-Taps, sets of 2 pcs.

HSS-G, Rougher and Finisher



## M

Size		VPE	€/pcs	Art.-No.
M 26 x 1.5			€151.20	<a href="#">03049</a>
M 27 x 3.0			€151.20	<a href="#">03050</a>
M 27 x 2.0			€151.20	<a href="#">03051</a>
M 27 x 1.5			€151.20	<a href="#">03052</a>
M 28 x 1.5			€201.60	<a href="#">03053</a>
M 30 x 3.5			€201.60	<a href="#">03054</a>
M 30 x 2.0			€201.60	<a href="#">03055</a>
M 30 x 1.5			€201.60	<a href="#">03056</a>
M 33 x 3.5			€201.60	<a href="#">03057</a>
M 33 x 2.0			€201.60	<a href="#">03058</a>
M 36 x 4.0			€223.40	<a href="#">03060</a>
M 36 x 3.0			€223.40	<a href="#">03061</a>
M 36 x 2.0			€223.40	<a href="#">03062</a>
M 36 x 1.5			€223.40	<a href="#">03063</a>

## STI-Machine Taps Set


Please choose:

### STI-Taps, sets of 2 pcs.

HSS-G, Rougher and Finisher



## UNC

Size		VPE	€/pcs	Art.-No.
1.1/8"			€139.30	<a href="#">03117</a>
1.1/4"			€167.20	<a href="#">03118</a>
1.3/8"			€209.00	<a href="#">03119</a>
1.1/2"			€270.90	<a href="#">03120</a>